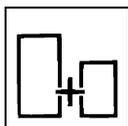
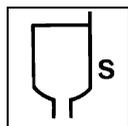


## 29116 - SYNTOLACK



1000 ml +  
150-250 ml



17-18" DIN 4  
a 20° C



Ø 1,4 mm  
4 bar  
HVLP:  
Ø 1,3 mm  
2,2,5 bar  
N. of coats: 2



Air drying at 20° C  
Handling: 2-3 h  
Through-dry: 5-6 days

### DESCRIPTION

Fast drying synthetic enamel.

### USE

Suitable for refinishing lorries' boxes and chassis, agricultural and industrial machines and tools, and general iron substrates.

### CHARACTERISTICS

- Very fast drying
- Easy to apply
- Excellent gloss and flow
- Good weather resistance
- Good adhesion directly to steel (it does not contain any anticorrosive pigments; protection due to barrier-effect).

### SUBSTRATE PREPARATION

It can be applied to:

- 1K FAST PRIMER
- SYNTOPRIMER
- SYNTOPRIMER ZINC
- EPOPRIMER 1K
- directly to rust free steel sheet and suitably degreased with 00695 SOLVENTE ANTISILICONE SLOW.

### APPLICATION

Spray application

#### Mixing ratio for spray application:

SYNTOLACK (enamel)  
00824-00825 LECHSYS DILUENTE UNIVERSALE (thinner) or  
00552 LECHLEROID DILUENTE L (thinner) or  
00572 SYNTEX DILUENTE SS (thinner)

#### by weight and by volume

1000 parts  
150 - 250 parts

Spray viscosity at 20 °C: 17- 18" DIN 4  
Ø Air cap: 1.4 mm; HVLP: 1.3 mm  
Air pressure: 4 bar; HVLP: 2 - 2.5 bar



Number of coats: 2 (Flash-off between coats must not be above 2 hours at 20 °C to avoid lifting).

Overcoatable at 20°C: up to 2 hours or after 48-72 hours according to the thickness

Film thickness: 50 - 60 μ

Theoretical coverage: 1 l mixture = 6.5-7 m<sup>2</sup> at 50 μ

1 kg mixture = 6.5-7 m<sup>2</sup> at 50 μ

V.O.C. (on average) of the product ready for use: ~ 580 g/l

**Mixing ratio for electrostatic application:**

add to the product 0,1-2% of 09816 ADDITIVO ANTISTATICO

---

**DRYING TIME**

**Air drying at 20 °C**

Dust-free: 20-30 min.

Handling: 2-3 h

Through-drying: 5-6 days

---

**NOTES**

To accelerate the drying and to improve the weather resistance, the direct adhesion to steel sheet and the hardness just after 24 hours, add 10% (by weight or by volume) of 29344 ISOLACK INDURITORE, just when using. The mixture must be used within 4-6 hours at 20°C.

The mixture must be used within 4-6 hours at 20°C.

**TECHNICAL DATA SHEET N° 0361-GB**

**UP DATED 11/2004**

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL