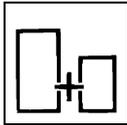
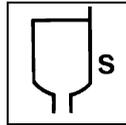


29157 - ACRYL 1K



1000 ml +
200-600 ml



16-18" DIN 4
at 20° C



Ø 1.4 mm
4 Atm
HVLP:
Ø 1.2-1.4 mm
2-2.5 mm
N° of coat: 2



Air drying at 20° C
Handling: 10 min.
Through-drying: 4 h
Low bake at 60°C:
20 min.

DESCRIPTION

1K acrylic enamel for glossy finishes.

USE

Suitable general industrial manufactures and in particular for the direct painting of PVC, ABS and rigid polystyrene.

CHARACTERISTICS

- Easy application
- Very good aspect
- Very fast drying
- Excellent direct adhesion on PVC and ABS
- Direct adhesion on PS (no foam polystyrene) if diluted with specific thinner (00587 DILUENTE PS).
- Adhesion also on methacrylate (plexiglass), only after preliminary tests.

SUBSTRATE PREPARATION

PVC/ABS/PS: Degrease carefully with 00617 DILUENTE LV.

Steel and industrial manufactures: Apply a suitable primer.

APPLICATION

Spraying.

Mixing ratio

ACRYL 1K (enamel)
00824-00825 LECHSYS DILUENTE UNIVERSALE (thinner) or
00587 DILUENTE PS*

* specific thinner for direct adhesion on PS

by weight and by volume

1000 parts
200-300 parts
500-600 parts

Spray viscosity at 20 °C: 16-18" DIN 4

Ø Air cap: conventional gun 1,4 mm; HVLP gun 1,2-1,4 mm

Air pressure: conventional gun 4 Atm; HVLP gun 2-2,5 Atm

Number of coats: 2

Suggested film thickness: 30-40 µ

Theoretical coverage: 1 l mixture: 6,6 m² at 40 µ

1 kg mixture: 7 m² at 40 µ

V.O.C. (on average) of the product ready for use: ~ 670 g/l



DRYING TIME

Air drying at 20°C:

Dust-free: 5-7 min.

Handling: 10 min.

Through-drying: 4 hours

Low bake at 60°C:

20 min.

**TECHNICAL DATA SHEET N° 0457-GB
UP DATED 11/2004**

The information shown in these sheets is given in good faith as being true and although every effort of verification has been made before use, we cannot accept responsibility for any inaccuracy. THIS PRODUCT IS FOR THE PROFESSIONAL PAINTING OF ROAD VEHICLES BY QUALIFIED PERSONNEL