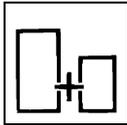
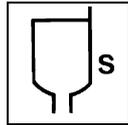


## 29158 - ACRYL 1K MATT



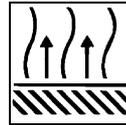
1000 ml +  
250-350 ml



18-20" DIN 4  
at 20° C



Ø 1.4 mm  
4 Atm  
N° of coats: 2



Air drying at 20° C:  
Handling: 10 min.  
Through-drying: 4 hours  
Low bake at 60° C:  
20 min.

### DESCRIPTION

One-pack acrylic enamel for matt finishes.

### USE

Suitable for general painting of industrial manufactures and in particular for the direct painting of PVC, ABS and rigid polystyrene.

### CHARACTERISTICS

- Easy application
- Fast air drying
- Excellent appearance
- Very good adhesion directly to PVC and ABS
- Direct adhesion on PS (no foam polystyrene) if diluted with specific thinner (00587 DILUENTE PS).
- Direct adhesion on methacrylate (Plexiglas), only after preliminary tests.

### SUBSTRATE PREPARATION

**ABS/PVC/PS:** degrease carefully with 00617 DILUENTE LV.

**Steel and industrial manufactures:** apply a suitable primer.

### APPLICATION

Spray application.

#### Mixing ratio:

ACRYL 1K MATT (enamel)  
00824-00825 LECHSYS DILUENTE UNIVERSALE (thinner) or  
00587 DILUENTE PS\*

\* specific thinner for direct adhesion on PS

#### by weight and by volume

1000 parts  
250-350 parts  
500-600 parts

Spray viscosity at 20 °C: 18-20" DIN 4

Ø Air cap: 1,4 mm

Air pressure: 4 bar

Number of coats: 2-3

Suggested film thickness: 30-40 µ

Theoretical coverage: 1kg mixture = 7 m<sup>2</sup> at 40 µ

1 l mixture = 7,5 m<sup>2</sup> at 40 µ

V.O.C. (on average) of the product ready for use: ~ 650 g/l



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## **DRYING TIME**

### **Air drying at 20°C**

Dust-free: 5-7 min.

Handling: 10 min.

Through-drying: 4 h

### **Low bake at 60°C:**

20 min.



**TECHNICAL DATA SHEET N° 0463-GB  
UP DATED 11/2004**

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